Work Orde October-19-12 1		373	*	®918	73*	- State - Add						Page 1
Revision ID: Item Name:	D3975-1 Gas Cylinder 10/15/12 11/02/12	Start Qty: 4.00 Req'd Qty: 4.00	\(\big()\) *4* *4*	Accept	*N900 Cust Item I		100)* s	Setup	Start Stop	*N:	S1* S2*
	Process Plan	n:	Date://	Tooling: SPC (Y/N):		ite:		R	tun	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center ID		Operation Description	· · · · · · · · · · · · · · · · · · ·	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
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D3975	В							-			٠	
*100 *100* Purchasing Purchasing		Part Num	:		V .		:			pf i	12-1	0-22,
110		Receive & Inspect for	Damage & Mat'l Certs	0.00					_	/	•	
110 Packaging		Memo Ensure m	aterial certification is attached	0.00						RH	4/1:	3 (10
120 *120 *120 QC Quality Control		QC6- Inspect dimensi	ons to drawing	0.00 AS	rolulic			(10)				

NCR:	Yes	/ No			WORK ORDER NON-C	100	NFORM	MANCE / UPI	DATE			•
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Work Orde	er:				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
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Root Cause		Date	Step	Qty	ption of work order update		nitial iief Eng		ion ription	Sign & Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved		Dute	31CP	Q. Y								
				-		AUL	T CATE	GORY				
Landi		lear Bending Centre No Cracks Crushed/O Cuffs Heat Trea Inspection Ripples in Torque W Turning So	Crimped t n Strip in Bend laves in E	Tube	General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes Drawing Finish		Instruct Mainte Mislabe Misread Offset Óut of	on Incomplete ions Incomplete/U nance iled	Jnclear	Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	ct issing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other

Outside Dimensions

Date:

DQA:

Wave/Twist in Tube

Folio

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Packaging

Identify as pet dwg and Stock Location:

es / No				WORK ORDER NON-C	CONF	ORN	MANCE / UPI	DATE			-
							····		QA Closed:	Date	·
r:				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
o				Rework Scrap		ı	Machining	Crosstube Small Fab	4	· · ·	Engineering Quality
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				Drill Holes	Off	set			-	_	•
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Turning Se	equence			Finish	Ou	t of S	Sequence				
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Outside Dimensions

DQA:

Date:

Wave/Twist in Tube

Folio

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	Vork Order ID 91873 ctober-19-12 12:59:33 PM				*91873*									
Revision ID: Item Name:	D3975-1	nder			4 4 4	Accept	*N900		100)*	Setup	Start Stop		S1* S2*
Start Date: Required Date: Reference:	10/15/12 11/02/12		Start Qty: Req'd Qty:		*4* *4*		Cust Item I Customer:	I D :						
Approvals:	Process QC:		:	; ;	Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II 160 *160* QC Quality Control)				Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accep Qty	t Re Qt	13/5	Reject Number	Insp. Stamp
Quality Control				٠								M	25 13	3-05-17

NCR: Y	res / No)			WORK ORDER NON-	CON	NFORM	MANCE / UP[DATE			•
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241.41	Bendin	g			Bend		Grain			Ovalized	Г	Pressure/Forced
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Outside Dimensions

DQA:

Date:

Wave/Twist in Tube

Folio

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Picklist Print

October-19-12 12:59:32 PM

Work Order ID:

91873

Parent Item:

D3975-1

Parent Item Name:

Gas Cylinder

Start Date: 10/15/12

Required Date: 11/02/12

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A 10.05.27 as per ECN10-548 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
7D-1-H		Purchased	No			110	Each	0.0000	1	4			
Clippard Brass Cylinder		•									_/4/	Iu/-/	3

10)

Page 1

NCR: Y	es / No				WORK ORDER NON-C	CON	IFORM	MANCE / UP	DATE	•	<u></u>	
										QA Closed:	Date	•
Work Orde	ar:				DISPOSITION				AGAINST DI	EPARTMENT,	/PROCESS	÷
WOIK OIG	<u></u>				Rework	1		Skid-tube	Crosstube	7	Water Jet	Engineering
Part N	Jn				Scrap	1 1		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is	1		noforming	Finishing	⊣	re/Packaging	Other
NCR N	۱o.				Work Order Update	1		Large Fab	Composite	1 1	Supplier	1 1
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Root				Descri	ption of work order update	Ir	nitial	Ac	tion	Sign &		
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Equip/Tooling												
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Material						}						
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Other												
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	Cracks			-	Broken/Damaged	$\overline{}$		on Incomplete		Part Incorre)	Weld
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	Heat Trea			<u> </u>	Countersink	\vdash	Mislabe		<u> </u>	Positioned V	· -	-
	Inspection		Tube	igspace	Cut Too Short	\vdash	Misread	i	L	Power Loss/	Surge	Other
	Ripples in	Bend			Drill Holes	Ш	Offset					
	Torque W	aves in E	xtrusion	1	Drawing		Out of C	Calibration				

Out of Sequence

Outside Dimensions

DQA:

Date:

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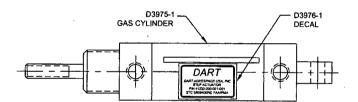
Turning Sequence

Wave/Twist in Tube

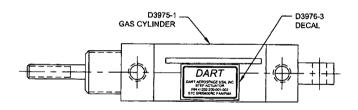
Finish Folio

ITEM No.	QTY -041	QTY -042	PART NUMBER	DESCRIPTION
1	х	· ·	D3975-041	GAS CYLINDER ASSEMBLY (LH)
2		х	D3975-042	GAS CYLINDER ASSEMBLY (RH)
3	1	1	D3975-1	GAS CYLINDER
4	1	 -	D3976-1	DECAL
5		1	D3976-3 /B	DECAL

91813 N121019



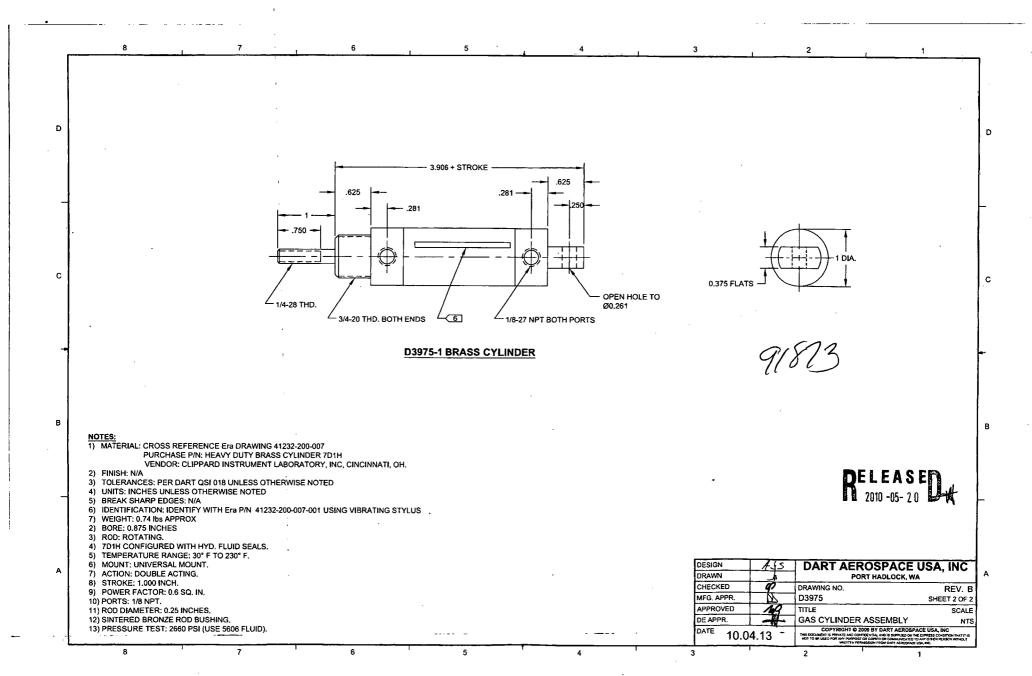
D3975-041 GAS CYLINDER ASSEMBLY



D3975-042 GAS CYLINDER ASSEMBLY

RELEASED 2010 -05- 20

В	CORRE	CTED TYPO	: D3976-3 WAS D3975-3 (ZN D7-1).	MB	10.04.13
Α	NEW IS	SSUE		AJS	09.07.09
REV	Í		DESCRIPTION	BY	DATE
DESIGN		A55	DART AEROSPAC	E US	A. INC
DRAWN			PORT HADLOCK		,
CHECK	ΕD	q)	DRAWING NO.		REV. B
MFG. AF	PR.	- Z	D3975	:	SHEET 1 OF 2
APPRO	√ED .	10	TITLE(SCALE
DE APP	R.	-19	GAS CYLINDER ASSEMBLY	Y	NTS
DATE	10.0	4.13	COPYRIGHT © 2009 BY DART AER THIS DOCUMENT IS PROVIDE AND CONTROPHIAL AND IS SUPPLE NOT TO BE USED FOR ANY PURPOSE OR COPED ON COMMAND WRITTEN PRHISSIPPLY FROM DART AREA WRITTEN PRHISSIPPLY FROM DART AREA	O ON THE EXPRE	SS CONDITION THAT IT IS





Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18197

Purchase Order Date 10/22/12 PO Print Date 10/22/12

Page Number 1 of 1

Order From:

VC-ROY003

ROYAL BANK VISA

X

X, X

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

Buyer

ver Brigitte Golden

Requisition Nbr

Tax Resale Nbr.

COD

Currency FOB

Terms

Destination-Collect

10127-2607

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA



Description/ Req Date/ Req Qty/ Ship Method **Unit Price** Extended Line Nbr Reference Price Mfg ID Taxable Unit of Measure **Revision ID** Vendor Part Number \$1,087.00 7D-1-H Clippard Brass Cylinder 11/13/12 10.00 FedEx PI collect \$108.7000 Each Yes

Special Inst:

AS PER DWG: D3975 REV:B

B91873

PO Total:

\$1,087.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

PO Instructions:

CARD# 4516 05000 0053 0448 EXP: 05/14 CID# 327

FEDEX ACCT# 1517 9324 0

WAINBEE

CZ

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr:

2

Change Date:

10/22/12

Wainbee WAINBEE LIMITED 215 BOUL BRUNSWICK POINTE CLAIRE, QC H9R 4R7 Phone: 514-697-8810 Fax: 514-697-3070

Packing List

CUSTOMER P/O NUMBER

PO18197

RELEASE # 15031125-1

DATE

11/12/12 15:02:52

127404 DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 613-632-3336 SHIP TO
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

ORDER NUMBER C	RDER DATE SHIP DATE	WRITTEN BY	·		NTACT	
15031125	11/01/12 11/12/12	Hugues Roy	i maining.	CI	IANTAL LAVOIE(E	Property of the second
CUSTOMER P/O NUM PO18197	IBER					
JOB #						
RELEASE #						
PRODUCT / DESCRIP	TION		QUANTITY OPEN	U/M QUANTITY SHIPPED	QUANTITY BACKORDERED	PRICE /EXTENSION
7D-1-H			9	EA S) 0	108.700

CLIPPARD BRASS CYLINDER

978.30

Packing List

PO18197 RELEASE # 15030997-1 10/30/12 08:39:33 DATE

215 BOUL BRUNSWICK 215 BOUL BRUNSWICK POINTE CLAIRE, QC H9R 4R7 Phone: 514-697-8810 Fax: 514-697-3070

127404 DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 SHIP TO DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

613-632-3336		CHA	CT NTAL LAVOIE(E)	
ORDER NUMBER ORDER DATE 15030997 10/22/12 CUSTOMER P/O NUMBER PO18197	SHIP DATE WRITTEN BY Hugues Roy			
JOB #		T SHITTY	QUANTITY PRICE	EXTENSION
RELEASE #		QUANTITY U/M QUANTITY SHIPPED		108.700
PRODUCT / DESCRIPTION		1 EA		108.70

CLIPPARD BRASS CYLINDER

Wainbee's Standard Terms and Conditions Apply



Invoice

INVOICE#	11259455	
LOCATION	/11	_/
DATE	10/30/12	
PAGE	1 OF 1	\neg

WAINBEE LIMITEE 215 BOUL BRUNSWICK POINTE CLAIRE, QUEBEC H9R 4R7 Phone: 514-697-8810 Fax: 514-697-3070

REMIT TO ADDRESS 5789 Coopers Avenue Mississauga, Ontario L4Z 3S6

TPS/GST# R105569941 TVQ#1012165214

BILL TO

127404 DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 SHIP TO D

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

ORDER NUMBER 15030997 FOB	10/22/12	10/30/12	CUSTOMER P/O NUMBER PO18197	PAYMENT TERMS CREDIT CARD
Our Warehouse	WRITTE Hugue	•	SHIP VIA FEDEX EXPRESS (1DAY)	WAYBILL# 899271926401

PRODUCT / DESCRIPTION	QUANTITY OPEN	QUANTITY	QUANTITY BACKORDERED	LIST	DISC	EXTENSION
7D-1-H	1	1	0	108.700	Net	108.70

CLIPPARD BRASS CYLINDER

PLEASE NOTE CURRENT PRICING

THANK YOU FOR YOUR ORDER

ORDERED BY: CHANTAL LAVOIE(E)

Sub Total
DEPOSIT APPLIED
ONTARIO SALES TAX/HST

INVOICE TOTAL

0.00

108.70

122.83

14.13

10/22/12 VISA XXXXXXXXXXXXXXXX0448 05/14 Auth Code: 026588 \$122.83



Acknowledgement

		•
ORDER#	15031125	
LOCATION	11	
ORDER DAT	E 11/01/12	
PAGE	1 OF 1	

WAINBEE LIMITEE 215 BOUL BRUNSWICK POINTE CLAIRE, QUEBEC H9R 4R7 Phone: 514-697-8810 Fax: 514-697-3070 TPS/GST# R105569941

BILL TO

127404 D DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 SHIP TO

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

CONTACT CHANTAL LAVOIE(E)	CUSTOMER P/O NUMBER PO18197	PAYMENT TERMS CREDIT CARD	
WRITTEN BY Hugues Roy	FREIGHT TERMS COLLECT	SHIP VIA FEDEX (2DAY)	
TAXABLE TAX DESCRIPTION NO G.S.T. / T.P.S.		XABLE TAX DESCRIPTION YES ONTARIO SALES TAX/HST	

CLIPPARD BRASS CYLINDER

THANK YOU FOR YOUR ORDER VISA XXXXXXXXXXXXX0448 1105.48 EXP 05/14 AUTH NO 001857 AVS TRAN TYPE PRE-AUTHORIZATION

Symus By

NAME: 1

SIGNATURE X I AGREE TO PAY ABOVE TOTAL AMOUNT OF EACH CHARGE LISTED ACCORDING TO CARD **ISSUER AGREEMENT** (MERCHANT AGREEMENT IF CREDIT VOUCHER)...

CANADIAN DOLLAR

MERCHANDISE TOTAL

978.30

We appreciate your order. It has been processed in accordance with Wainbee Terms and Conditions of sale. Please see www.wainbee.com/condsaleswainbeeeng.pdf for details. Please do not hesitate to contact us for clarification or further information.

> 1-888-WAINBEE ISO 9001 www.wainbee.com